

BP Installation

- This guide provides installation instructions for the Breast Plate.

Tools Required

- Ratchet
- Pliers
- 12mm Socket
- Torque Wrench

Installation Notes

It is best to have the car on a flat, level surface for the installation of this brace. Ideally, the car should be placed on jack stands. You do not want to install bracing with the car jacked up from one side.

Steps

- I. Remove the clips from the stock BP. Gently squeeze with pliers and push up and out of the stock brace (x3).



II. Remove the bolts attaching the stock BP using a 12mm socket (4x).



III. Remove the bolts attaching the stock piece using a 12mm socket (2x).



IV. Hold the BP in place with the Cross Bar and welds facing down. Match up the end with the holes for the clips with the location of the stock BP.

V. Hand tighten two bolts, one each in two opposite corners (to hold the BP in place).

VI. Reach up and pull down the clips and click into place (3x).



VII. Hand tighten the remaining bolts into place (4x).

VIII. Snug all mounting bolts with a ratchet and 12mm socket (6x).

IX. Torque the mounting bolts to 28 ft/lbs (6x).



Typical Order of Installation

- FSTB
- RSTB
- BP or MSMB
- FMB
- RLCB
- RMB

DISCLAIMER

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

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