

RLCB Installation

- This guide provides installation instructions for the Rear Lower Crossover Brace.

Tools Required

- Ratchet
- 12mm Socket
- 14mm Socket
- Torque Wrench

Installation Notes

It is best to have the car on a flat, level surface for the installation of this brace. Ideally, the car should be placed on jack stands. You do not want to install bracing with the car jacked up from one side.

Steps

- I. Remove the brake line from each stock dog bone brace using a 12mm socket (2x).



II. Remove the bolts from each dog bone brace using a 14mm socket (2x).



III. Put the RLCB in the position as shown below and hand tighten the 4 bolts to hold it in place. However, unlike the picture, the brake line goes on top of the brace as it did on the stock dog bone brace (thus the threaded hole).



- IV. Snug the installation bolts using a 14mm socket (4x).
- V. Attach the brake lines to the RLCB and snug using a 12mm socket (2x).
- VI. Torque the dog bone mounting bolts to 28 ft/lbs (4x).
- VI. Torque the brake line bolts to 14 ft/lbs (2x).

Typical Order of Installation

- FSTB
- RSTB
- BP or MSMB
- FMB
- RLCB
- RMB

DISCLAIMER

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

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