



**Technical Service
BULLETIN**

February 4, 2000

Title:

**FRONT LICENSE PLATE BRACKET
INSTALLATION**

Models:

'00 MR2 Spyder

PRODUCT GENERAL INFORMATION
PG004-00

Introduction The 2000 model year MR2 Spyder front license plate bracket and three attaching screws are placed in the glovebox of the vehicle at the assembly plant. For states that require a front license plate, install the bracket on the front bumper cover during Pre-Delivery Service (PDS) according to the following procedures.

- Applicable Vehicle**
- 2000 model year MR2 Spyder

**Warranty
Information**

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-



Installation Procedure

1. Drill two holes, 2 mm (0.078 in.) diameter, at dimples “A” on the front bumper.

NOTE:
Do **NOT** drill holes oversize.

2. Using two self-tapping screws, install the front license plate bracket on the front bumper.

NOTE:
Screw the driver’s side self-tapping screw in first.

3. Drill one hole, 2 mm (0.078 in.) diameter, on the front bumper at hole “B” of the bracket.

NOTE:
Do **NOT** drill hole oversize.

4. Screw the self-tapping screw into hole “B” to retain the bracket.

NOTE:
Do **NOT** overtighten the screw because there is no sleeve behind the bumper cover at “B”.

5. Install the front license plate to the bracket using self-tapping screws of a non-corroding type having the following size:

Length (L):
18.0 – 25.0 mm (0.71 – 0.98 in.)

Diameter (D):
6.0 mm (0.24 in.)

Pitch:
2.5 mm (0.098 in.).

