

REF.: BODY

**BO**008-96

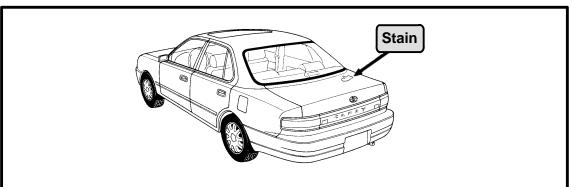
MTF. AUGUST 9, 1996

MODEL: ALL MODELS

### STAINS ON RAPGARD APPLIED AREAS

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On some Toyota models, when Rapgard is removed from the vehicle, a stain is left on the paint surface. This stain can be seen under the clear coat and is not a defect of the clear coat. The stain corresponds to a wrinkled area of Rapgard which retained liquids, such as window washer fluid, that left a discoloration.



# **REPAIR PROCEDURE:**

To remove a stain from a vehicle, heat the stain surface to a temperature of  $70^{\circ}\text{C} - 80^{\circ}\text{C}$ . When the stain is removed it will not reappear.

### Equipment -

- 1. Infrared lamp or dryer to heat the surface.
- 2. Aluminum foil or a damp cloth to protect plastic parts from deformation.

#### Procedure -

- 1. Apply aluminum foil to adjoining plastic parts or cool with damp cloth periodically.
- 2. Use an infrared lamp or dryer on the stain developed area and heat for 5 to 10 minutes at  $70^{\circ}\text{C} 80^{\circ}\text{C}$ .
- 3. After heating for 5 minutes, check whether the stain has disappeared. If the stain still remains, reheat the area and check again.

**NOTE:** Take care that the body's paint surface temperature does not become too high.

# **WARRANTY INFORMATION:**

OPCODE	DESCRIPTION	TIME	OPN	T1	T2
BD6004	Remove stains from paint surface caused by Rapguard	0.6	53301–XXXXX	61	99